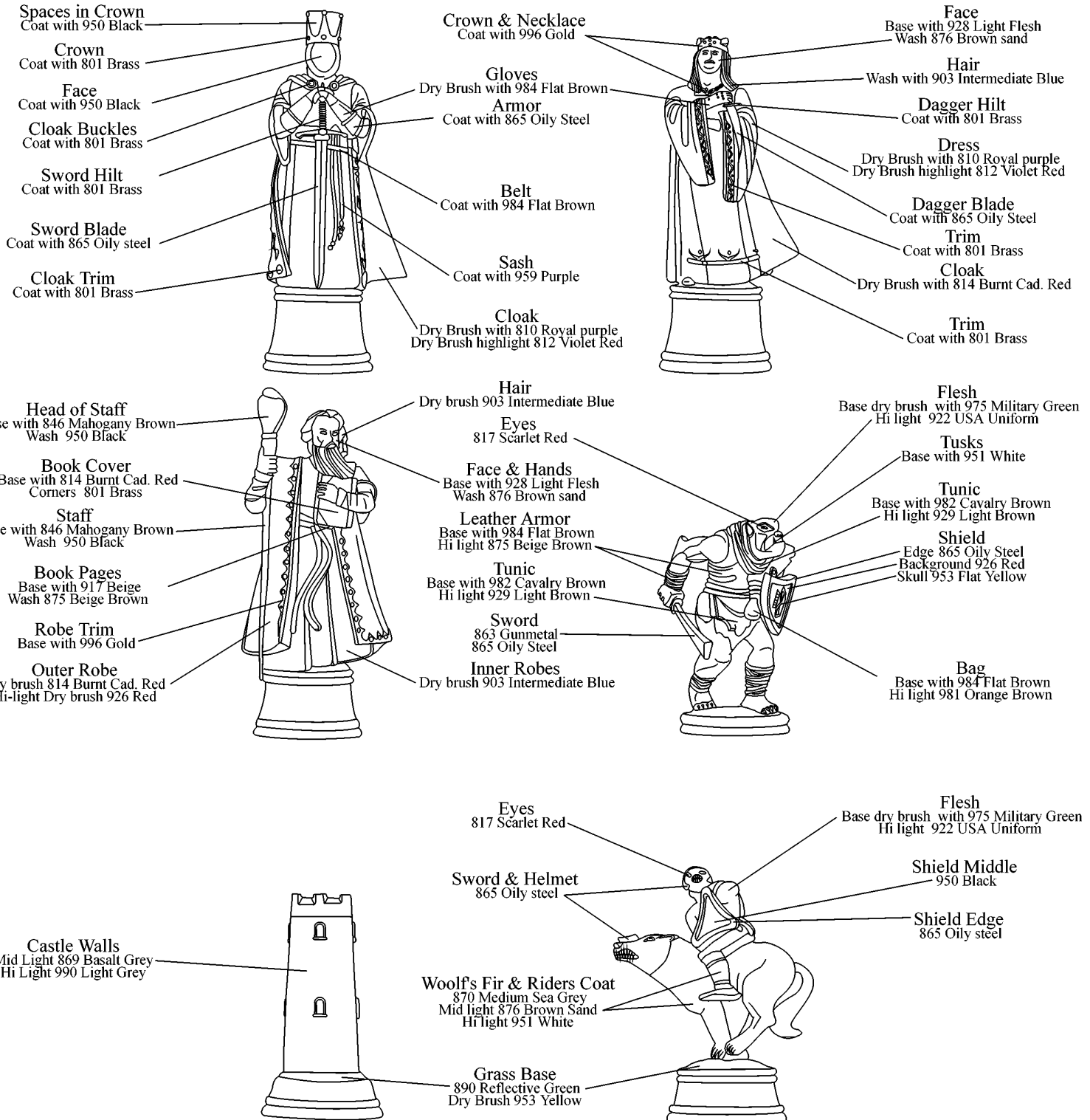


1. In addition to filing off any flash from the figure, the bottom should be flattened where the ingate was removed.
2. Wash the figure in warm soapy water in preparation for painting.
3. Prime the pieces with a black undercoat as many of the colours are dark. Allow 24 hours to dry.
4. Paint as supplied is usually too thick. Thin with the appropriate thinners until it covers the areas touched by the brush but does not spread to other areas.
5. Dry brushing is used to give large areas a subtle blended effects blending the black undercoat with a colour on raised areas. This is also used to add highlights to raised areas giving the look of more depth and animation.
6. We recommend that you give the figures a coat of either matt or gloss varnish.



# Chess Sets PRINCE AUGUST

Kilnamartyra, Macroom, Co. Cork, Ireland - Tel: +353 (0)26 40222 - Fax: +353 (0)26 40004 - E-mail: info@princeaugust.ie - Website: http://www.princeaugust.ie  
For hundreds of years craftsmen have enjoyed melting metals and casting them into new, more intricate and beautiful shapes. Casting would usually require a long apprenticeship to learn the skill and technique, but with the assistance of Prince August moulding equipment it is possible to perfect and enjoy this craft in a single evening. Not only is it possible for you to cast a chess set for yourself, you can also cast a valuable gift for your friends. The price of a well painted chess set can easily reach 1,000 in quality gift stores.

In addition to this mould set you will require a Prince August Accessory Kit 2000, Casting metal - (see chart on right), paints, super detail brushes, thinners, large flat file, small file, snips and a domestic heat source, preferably an electric hotplate.

## Casting Metals Available:

Model Metal (Best Details, safest, easiest to cast),  
Standard Metal (Economical),  
5 Star (Lead free - safe for children.)

Kit Reference	Name	Quantity Required
700	Staunton	750g Metal
707 & 708	Fantasy: Old & The Bright Host	(Each side) 625g Metal
709 & 710	Waterloo: French & British	(Each side) 700g Metal
711 & 712	Crusaders Richard the Lionheart & Saladin	(Each side) 800g Metal
713 & 714	Field of the Cloth of Gold: Henry VIII & Francis I	(Each side) 1000g Metal
715 & 716	American Civil War: Union & Confederate	(Each side) 800g Metal
717 & 718	Three Musketeers: King's side & Cardinal side	(Each side) 800g Metal
719 & 720	Robin Hood: Men of Sherwood & Sheriff of Nottingham	(Each side) 800g Metal
721	Fantasy: Lords of the West	1100g Metal
722	Fantasy: Servants of the Shadow	1100g Metal
723 & 724	Egyptians: Egyptian & Assyrian sides	(Each side) 800g Metal
725 & 726	Battle of the Alamo: Texian & Mexican sides	(Each side) 800g Metal
7700	Bonnie Prince Charlie & the Jacobite Rising: British	300g Model Metal
7701	Bonnie Prince Charlie & the Jacobite Rising: Scottish	300g Model Metal

Examples of our range of chess sets are shown here fully cast and painted - all chess sets have full instructions included and our website offers all the paints and brushes you will ever need.

[www.princeaugust.ie](http://www.princeaugust.ie)

32mm moulds



**Bonnie Prince Charlie and the Jacobite rising** - PA7701 - Bonnie Prince Charlie

32mm moulds



**Bonnie Prince Charlie and the Jacobite rising** - PA7700 - Duke of Cumberland



**The Crusaders** - PA712 - Saladin Chess Set



**Fantasy Chess Set** - PA721 Lords of the West Chess Set.



**Fantasy Chess Set** - PA722 Servants of the Shadow Chess Set.



**The Crusaders** - PA711 - Richard the Lionheart Chess Set



**Robin Hood** - PA720 - Sheriff of Nottingham Chess Set



**Robin Hood** - PA 719 - Men of Sherwood Chess Set.

**Antiquing** - Should you not wish to paint the pieces using different colours you can give them an antique finish.



FIG.1. Polish the pieces lightly with steel wool. Be careful not to rub off any fine detail.

FIG.2 & 3. Paint the pieces with gloss black enamel. Let the paint soak in for five minutes.

FIG.4. Wipe off the paint with a cloth dampened with thinners. Leave the black in the folds of the piece according to your taste, then let the paint dry in the usual way.

FIG.5. Leave for 12 hours and then gently polish them again with steel wool or wire brush. You can use the same method to create an opposing side by using paint of a different colour. Or painting a base colour such as gold and then antiquing them with black.

## WARNING:

This product contains lead which may be harmful if swallowed or chewed.  
Adult supervision recommended for children under 14 years of age.

More information on Prince August products can be found at <http://www.princeaugust.ie>